

AussieSOL

AS375Y

Technical Chart 9KT

AS375Y is a solder alloy for 9kt yellow gold. Most suitable applications as below:

- ◆ Cadmium free
- ◆ Low melting point
- ◆ Can be used in torch soldering

Physical Characterization Data

COLOR	Yellow
DENSITY [G/CM ³]	11.28
MELTING TEMPERATURE	990 °C
MINIMUM TEMPERATURE OF WORK	780 °C
ANNEALING TEMPERATURE AND TIME	620 °C for 20 min with a quick cool

Notes:-

The above directions are only indicative. Strong variations to the above data are possible, depending on personal experience. Please, do not hesitate to contact us for further information.