



Aussiemet

AussieSOL

AS585W

Technical Chart 14KT

AS585W is a solder alloy for 14kt white gold. Most suitable applications as below:

- ◆ Cadmium free
- ◆ Low melting point
- ◆ Can be used in torch soldering

Physical Characterization Data

COLOR	White
DENSITY [G/CM ³]	12.20
MELTING TEMPERATURE	1030 °C
MINIMUM TEMPERATURE OF WORK	820 °C
ANNEALING TEMPERATURE AND TIME	650 °C for 25 min with a quick cool

Notes:-

The above directions are only indicative. Strong variations to the above data are possible, depending on personal experience. Please, do not hesitate to contact us for further information.



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Website: www.aussiemet.com.au,

Email: info@aussiemet.com.au, sales@aussiemet.com.au,

89 SOMERSBY CIRCUIT, ACACIA GARDENS, NSW 2763, AUSTRALIA