

AussieSOL

AG600S

Technical Chart

AG600S is a solder alloy for silver. Most suitable applications as below:

- ◆ Cadmium free
- ◆ Low melting point
- ◆ Can be used in torch soldering
- ◆ Silver can be added with the ratio of 65% (Soft), 70% (Medium) and 85% (Hard) together with AG600S

Physical Characterization Data

COLOR	White
DENSITY [G/CM ³]	9.54
MELTING TEMPERATURE	960 °C
MINIMUM TEMPERATURE OF WORK	720 °C
ANNEALING TEMPERATURE AND TIME	550 °C for 20 min with a quick cool

Notes:-

The above directions are only indicative. Strong variations to the above data are possible, depending on personal experience. Please, do not hesitate to contact us for further information.