



Aussiemet

AussieSOL

AG650S

Technical Chart

AG650S is a ready to use solder alloy for silver with 65% content of silver. Most suitable applications as below:

- ◆ Cadmium free
- ◆ Low melting point
- ◆ Can be used in torch soldering

Physical Characterization Data

COLOR	White
DENSITY [G/CM ³]	9.52
MELTING TEMPERATURE	960 °C
MINIMUM TEMPERATURE OF WORK	715 °C
ANNEALING TEMPRATURE AND TIME	600 °C for 20 min with a quick cool

Notes:-

The above directions are only indicative. Strong variations to the above data are possible, depending on personal experience. Please, do not hesitate to contact us for further information.



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